

**AMENDMENTS TO THE CLAIMS:**

*This listing of claims will replace all prior versions, and listings, of claims in the application*

Claim 1 (Currently Amended): A coated cutting tool insert of cemented carbide with a coating including at least one layer of  $Ti_{1-x}Al_xN$  deposited by PVD-technique ~~characterised in that~~ wherein  $x=0.4-0.6$  with a compressive residual stress of  $>4-6$  GPa and a thickness of  $1.5-5$ [[, preferably  $2.5-4$ ,]]  $\mu m$ [[;]], and wherein both the intensities of the (111) and (200) reflections,  $I(111)$  and  $I(200)$ , are  $<7.5$ [[, preferably  $<5$ ]] times[[,]] the intensity average noise level.

Claim 2 (Currently Amended): Method of making a coated cutting tool insert of cemented carbide with a coating including at least one layer of  $Ti_{1-x}Al_xN$  deposited by PVD-technique ~~characterised in~~ comprising depositing the layer with a bias,  $U$ , in [[the]] a range  $-90 < U < -50V$ [[, preferably  $-80V < U < -60V$ ;]] with a nitrogen pressure in the range of  $20-40$   $\mu bar$ ; an arc current in [[the]] a range of  $160-220$  A and a temperature in [[the]] a range of  $400-600$   $^{\circ}C$ .

Claim 3 (New): The method of claim 2, wherein the bias,  $U$ , is in a range  $-80V < U < -60V$ .

Claim 4 (New): The coated cutting tool insert of claim 1, wherein the thickness is  $2.5-4$   $\mu m$ .

Claim 5 (New): The coated cutting tool insert of claim 4, wherein both the intensities of the (111) and (200) reflections,  $I(111)$  and  $I(200)$ , are less than five times the intensity average noise level.

Claim 6 (New): The coated cutting tool insert of claim 1, wherein both the intensities of the (111) and (200) reflections,  $I(111)$  and  $I(200)$ , are less than five times the intensity average noise level.